

CNC Universal grinder
TACCHELLA-
Elektra 1023 CNC
Rebuilt Machine

MACHINE WILL TOTALLY RECONDITIONED BEVOR DELIVERY.

Serial number.....	6767
Year of manufacture.....	2001
CNC control: Manufacture.....	FANUC
Model.....	Series 180-T
With grinding wheel on the right and on the left.	
Center height.....	230 mm
Distance between centres.....	1000 mm
Grinding head:	
Swivelling.....	+5/-180 Degrees
Automatic.	
Grinding wheel on the right:	
Diameter.....	300 mm
Width.....	60 mm
Bore.....	127 mm
Grinding wheels on the left:	
Diameter.....	450 mm
Width.....	100 mm
Bore.....	203 mm
Wheel speeds.....	22/33 m/min
Workpiece spindle head:	
Rotating.....	0-90 degrees
Spindle bore.....	36/45 mm
Taper in spindle: MT.....	5
Speed inf. variable: From - up to.....	10-800 rpm
Moment of torsion.....	46 Nm
Workpiece weight by unsupported clamping fixture.....	max. 100 Kg
For a length from spindle nose up to.....	100 mm
Tailstock:	
Taper adapter.....	4 MT
Quill: Stroke.....	70 mm
Table:	
Max. angle adjustment of table: + -.....	7 Degrees
Table speed:	
Inf. variable: From - up to.....	0.1-5 m/min
Motor.....	400 Volt
Grinding wheel motor.....	7.5 KW
Internal grinding spindle motor.....	2.2 KW
Size of machine: width/depth/height.....	4000x2300x1800 mm
Weight of machine.....	6500 Kg

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Accessories and equipment:

gb/B-axis controlled.....		
Manufacture.....	MARPOSS	
Model.....		P5
Electronic grinding wheel balancing attachment:		
Manufacture.....	BALANCE SYSTEMS	
Model.....		VM24
Measure control: Manufacture.....		
Model.....	MARPOSS	P5
Wheel dresser mounted on table.		
Grinding wheel flange: No.....		2
Number of 2-jaw steadies.....		1

Technical details and information are not binding.