

CNC Internal grinder
MORARA
Micro i/2 CNC
Used machine

THE MACHINE WILL BE CHECKED AT OUR REVISION WORKSHOP,
BEFORE BEING DELIVRED TO THE BUYER.

Serial number.....	3196
Year of manufacture.....	1996
With CNC control: Manufacture.....	FANUC
Model.....	GE 21i-T
Number of axes.....	
Internal grinding diameter:	
From - up to.....	1-80 mm
Grinding depth.....	100 mm
Center height.....	165 mm
Swing diameter of protecting cap.....	200 mm
Workpiece spindle speeds:	
Inf. variable from CNC control.	
Hole in spindle.....	28 mm
Grinding table travel:	
Min.- max.....	2-150 mm
Table speed:	
Inf. variable: From - up to.....	0.2-6.5 m/min
Motor.....	400 Volt
Workpiece spindle motor.....	0.75 HP
Total power requirement.....	13.5 KW
Size of machine: width/depth/height.....	2300x1700x2100 mm
Weight of machine.....	3300 Kg
Accessories and equipment:	
Internal grinding attachment with 2 grindins spindles:	
Controlled.	
Internal grinding spindle:	
Spindle speeds up to.....	28000 rpm
Internal grinding spindle:	
Spindle speeds up to.....	40000 rpm
Face grinding attachment with tangential wheel.	
Grinding wheels:	
Diameter x width x bore.....	127x40x40 mm
Speeds.....	10 m/sec
3 jaw chuck.....	180 mm
Wheel dressing attachment.	
Operating manual in Italian.	

Technical details and information are not binding.