

Internal grinding machine
VOUMARD
6AP.
Rebuilt machine

Serial number.....	6062
Combined automatic and semiautomatic machine. For grinding of small, middle and large series of passing or pocket holes, smooth or grooved bores..... Indirect measurement through dressing diamond.	
Internal grinding diameter with belt driven spindle.	
From - up to.....	25-380 mm
Grinding depth.....	250 mm
Center height.....	300 mm
Swing diameter of protecting cap.....	350/500 mm
Max. workpiece diameter.....	500 mm
Workpiece spindle speeds:	
Number.....	6
From - up to.....	45-450 rpm
Max. swivelling.....	40 Degrees
Max. cross adjustment travel of table or spindle.....	160 mm
Max. removing travel.....	70 mm
Grinding table travel:	
Min.- max.....	3-600 mm
Table speed:	
Inf. variable: From - up to.....	0-10 m/min
Motor.....	380 Volt
Drive for internal grinding spindle.....	7,3 KW
Size of machine: Length/width/height.....	2950x1700x2000 mm
Weight.....	4600 Kg
Accessories and equipment:	

Face grinding attachment with cup wheel.	
High-frequency spindle.....	
Diameter.....	120 mm
Spindle speeds up to.....	ca. 20000 rpm
Wheel dressing attachment.	
Hydraulic.	

Technical details and information are not binding.