

Internal grinding machine
 VCOMARD
 3A
 Used machine

THE MACHINE IS BEING SOLD BY US, SEEN AND LIKED, IN ITS
 CURRENT STATE AND CONDITION.

Workpiece spindle head:
 Special Execution.

Serial number..... 031952
 Year of manufacture..... ca. 1970

Combined automatic and semiautomatic machine.
 For grinding of small, middle and large series of passing or
 pocket holes, smooth or grooved bores.....
 Indirect measurement through dressing diamond.

Internal grinding diameter:

From.....	3 mm
Up to.....	80 mm
Grinding depth.....	80 mm
Center height.....	200 mm
Swing diameter of protecting cap.....	240 mm
Max. workpiece diameter.....	300 mm

Workpiece spindle speeds:

Number.....	5
From.....	350 RPM
Up to.....	1220 rpm
Max. swivelling.....	120 Degrees
Spindle bore.....	25 mm

Grinding table travel:

Max.....	300 mm
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Table speed:

Inf. variable.	
From.....	0,1 m/min.
Up to.....	10 m/min.
Motor.....	380 Volt
Workhead motor.....	1.0 HP
Weight.....	2500 Kg

Accessories and equipment:

Internal grinding spindles: No.....	1
Spindle speeds.....	28000 rpm
Wheel dressing attachment.	

Technical details and information are not binding.