

CNC Internal grinder
MORARA
INTERMATIC 700 CNC E24

THE MACHINE WILL BE CHECKED AT OUR REVISION WORKSHOP,
BEFORE BEING DELIVRED TO THE BUYER.

Serial number.....	2926
Year of manufacture.....	1987
With CNC control: Manufacture.....	MARPOSS
Model.....	E24
With face grinding attachment.	
Internal grinding diameter:	
Internal grinding diameter with belt driven spindle.	
From - up to.....	10-200 mm
Internal grinding diameter with motor spindle:	
Diameter, min.....	5 mm
Distance from face chuck spindle head front face to grinding spindle support: Max.....	mm
Grinding depth:	
With:	
Face grinding attachment.....	150
Center height.....	205 mm
Max. workpiece diameter.....	320 mm
Workpiece spindle head:	
Spindle speeds:	
Inf. variable: From - up to.....	1-600 rpm
Max. swivelling.....	30 Degrees
Taper in spindle: MT.....	5
Cross travel of spindle.....	250 mm
Grinding table travel:	
Min.- max.....	5-506 mm
Table speed:	
Inf. variable: From - up to.....	-8 m/min
Motor.....	400 Volt
Hydraulic motor.....	0.24 KW
Drive for internal grinding spindle.....	5.5 KW
Size of machine: width/depth/height.....	4000x2500x2400 mm
Weight of machine.....	6500 Kg
Accessories and equipment:	

Internal grinding spindle:	
Diameter.....	100 mm
Spindle speeds up to.....	20000 rpm
Internal grinding spindle:	
Size of grinding wheel: diameter x width.....	200x25 mm
3 Point steady: Diameter.....	15-150 mm
Coolant.	
Operating manual in Italian.	

Technical details and information are not binding.