

CNC Centerless grinder
 DANOBAT-ESTARDA
 301 MV

Serial number.....	110057
Year of manufacture.....	2011
Machine equipped for: Infeed grinding. Througfeed grinding.	
CNC control: Manufacture.....	GE FANUC
Model.....	Quick Panel
Grinding diameter: Min.....	1.5 mm
Grinding diameter: max.....	50 mm
Max. workpiece length by infeed grinding:	125
Grinding wheel:	
Outside diameter (new wheel).....	300 mm
Width.....	125 mm
Bore.....	175 mm
Speed:	
Grinding wheel speeds.	
Inf. variable:	
From - up to.....	35 m/sec.
Regolation wheel:	
Diameter.....	220 mm
Width.....	125 mm
Speed:	
Inf. variable:	
From - up to.....	10-250 rpm
Adjustable around horizontal axis: max.....	-2/+5 degrees
Adjustable around vertical axis: max.....	-5/+5 degrees
Motor.....	380 Volt
Wheelhead motor.....	10.5 KW
Regolation wheel motor.....	0.75 KW
Total power requirement.....	10.5 KW
Size of machine: width/depth/height.....	1940x1790x1700 mm
Weight of machine.....	1800 Kg
Accessories and equipment:	

Grinding wheel flange for grinding wheels: no.....	1
Grinding wheel flange for regulations wheels: no.....	1
Number of grinding wheel.....	4
Number of regulations grinding wheels.....	5
Coolant.	
With paper clarifier.	
With magnetic clarifier.	
Exhauster.	

Technical details and information are not binding.

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ALHENA TECHNICAL

Change

Date